

OK Tigrod 19.40

Bare aluminium bronze welding rods for welding of aluminium bronzes of the same type and over lay welding of un- and low alloyed steels. The alloy has a good corrosion resistance against sea water.

Классификации	AWS A5.7 : ERCuAl-A1 EN ISO 24373 : S Cu 6100 (CuAl7)
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Тип сплава	Alloyed copper (Cu + 8 % Al)
Защитный газ	I1, I2, I3 (EN 439)

Хим. состав проволоки

Mn	Si	Al	Fe	Pb	Zn
0.3	0.1	7	0.4	0.01	0.1